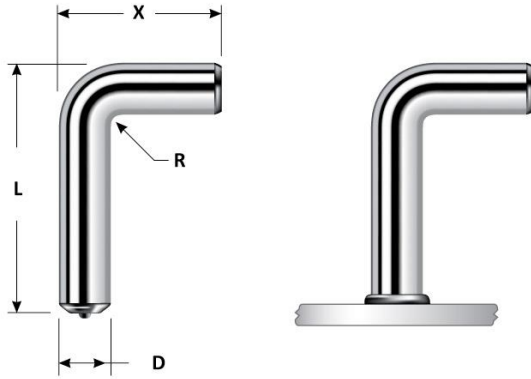


**Bent No Thread**



Diameter	Base Diameter "BD"	Minimum Length "L"	Minimum Bend "X"	Fillet Height* "FH"	Fillet Diameter* "FD"	Est. Burn* Off
1/4	.250	1.125	1.25	.093	.359	.125
5/16	.312	1.250	1.5	.109	.437	.125
3/8	.375	1.50	1.5	.109	.500	.125
7/16	.437	1.625	1.625	.125	.578	.125
1/2	.500	1.750	1.750	.156	.627	.125
5/8	.625	1.875	2	.187	.796	.187
3/4	.750	2.75	3	.250	.937	.187
7/8	.875	3.50	3.375	.312	1.093	.187
1	1	4.5	N/A	.375	1.2	.250

\* Approximate values  
 Other sizes available  
 Contact us if you have a special requirement